



Characterization of RuO₂ nanocrystals deposited on carbon nanotubes by reactive sputtering

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ABSTRACT

We report deposition and characterization of RuO₂ nanocrystals (NCs) on carbon nanotubes (CNTs) by reactive radio frequency magnetron sputtering using a Ru target. Field-emission scanning electron microscopy micrographs showed the surface morphology of the as-deposited RuO₂ varied from nanoparticle-like to tube-like NCs as the oxygen flux increased from 2 to 10 sccm. X-ray diffraction pattern confirmed the formation of pure rutile RuO₂ NCs on CNTs. The transmission electron microscopy image of RuO₂-coated CNTs revealed that RuO₂ NCs had been deposited on the surface of the CNTs with uniform size distribution and random directions. X-ray photoelectron spectroscopy spectra indicated the coexistence of higher oxidation states of ruthenium in the as-deposited RuO₂ NCs. The red-shifts of the peak positions and broadening of linewidths of the Raman features were attributed to both the size and residual stress effects.

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1. Introduction

Ruthenium oxide (RuO₂) is a well-known metallic oxide with important applications in catalysts and supercapacitors [1,2]. From the practical point of view, a porous composite structure with a well-controlled size and/or shape distribution of RuO₂ nanocrystals (NCs) is highly desirable in order to increase the surface-to-volume ratio. The large value of surface-to-volume ratio makes possible the high performance of devices [3]. Since the high-density carbon nanotubes (CNTs) provide ideal porous structures, developing RuO₂-coated CNTs nanocomposites is highly desirable [4–6]. Several techniques have been developed for fabricating RuO₂ nanostructures using CNTs as the template [7–9]. However, to date, there is very little work done on deposition of RuO₂ nanostructures on CNTs by reactive radio frequency magnetron sputtering (RFMS). The RFMS is a simple technique for fabricating large area structures, which has several advantages, including better control

of the growth conditions and a single deposition step to obtain the nanostructures.

In this work, RuO₂ nanostructures were deposited onto the CNTs templates by RFMS using a Ru target under different conditions. The surface morphology, structural and spectroscopic properties of the as-deposited NCs were characterized using field-emission scanning electron microscopy (FESEM), X-ray diffraction (XRD), transmission electron microscopy (TEM), X-ray photoelectron spectroscopy (XPS) and micro-Raman spectroscopy. The results were presented and discussed.

2. Experimental

The study was performed using a home-made high vacuum RFMS system. The sputtering target was a 1-in. Ru (99.95%) metal. The CNT templates were synthesized onto p-type Si (100) substrates using thermal chemical vapor deposition [7]. Two separate gas lines, each equipped with a mass flow controller, were used to control the Ar and O₂ flow rates. The sample holder was approximately 45 mm from the target. The sputtering chamber was evacuated with a turbo-molecular pump and has a base pressure of $\sim 3 \times 10^{-5}$ mbar. The reactive sputtering was carried out in a mixture of argon (10 sccm) and oxygen (2–10 sccm) gases. O₂ was introduced over the substrate into the sputtering chamber with Ar atmosphere. The working pressure of 1.2×10^{-1} mbar, power of the RF generator at 50 W, substrate temperature T_s at 200 °C, and 10 or 120 min deposition time were used in the experiment.

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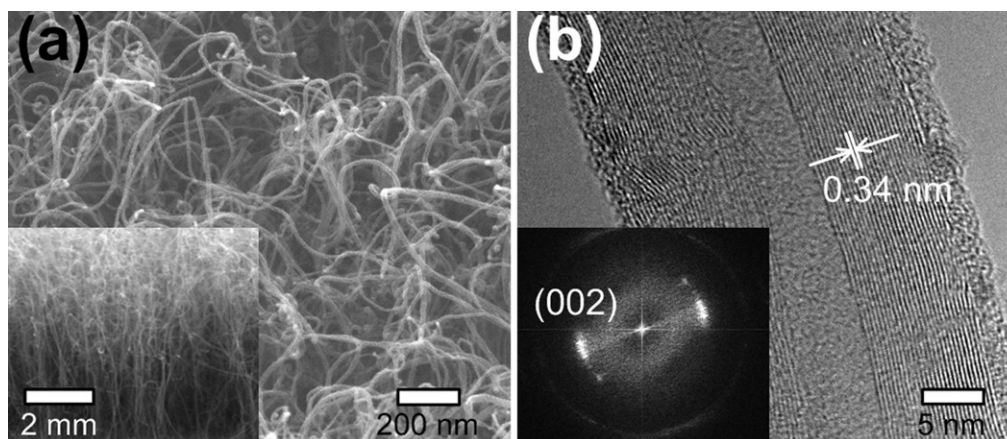


Fig. 1. (a) The SEM image of top view of the pristine CNTs; the inset shows cross-sectional view of CNTs. (b) The HRTEM image of the pristine CNT; the inset is the FFT pattern.

The morphology of the RuO_2 NCs on CNTs (denoted as RuO_2/CNT) was recorded using a JEOL-JSM6500F field-emission scanning electron microscope with an accelerating voltage of 15 kV. Crystal structures were analyzed using a Rigaku D/Max-RC X-ray diffractometer equipped with $\text{Cu K}\alpha$ radiation source and Ni filter. TEM images were recorded to characterize the structure of RuO_2/CNT by a Phillips Tecnai G2 F20 FE-TEM at a working voltage of 200 kV. The chemical binding states of RuO_2 NCs were analyzed by XPS using a Thermo VG Scientific Theta Probe system under the base pressure of 1.3×10^{-7} Pa. The $\text{Al K}\alpha$ 1486.68 eV line was used as the X-ray source. Before the measurement, the system was calibrated using the $\text{Ag 3d}_{5/2}$ line at 368.26 eV. XPS peak positions and integrated intensities were obtained through the curve fitting, using Thermo VG Scientific: Avantage v2.13 Software. Raman spectra were recorded on a Renishaw inVia micro-Raman system with 1800 grooves/mm grating and an optical microscope with a $50\times$ objective at room temperature. The Ar-ion laser beam of the 514.5 nm excitation

line with a power of about 1 mW was focused on a spot size $\sim 5 \mu\text{m}$ in diameter.

3. Results and discussion

Fig. 1(a) depicts the tilt-view SEM image taken from top of the pristine CNTs. The inset of Fig. 1(a) shows the cross-sectional view SEM image of CNTs revealing the vertically aligned CNTs with respect to the substrate surface. Fig. 1(b) is the high resolution TEM (HRTEM) image of a CNT revealing the multiwall nature of the pristine CNT. The HRTEM image indicates that the multiwall CNT has

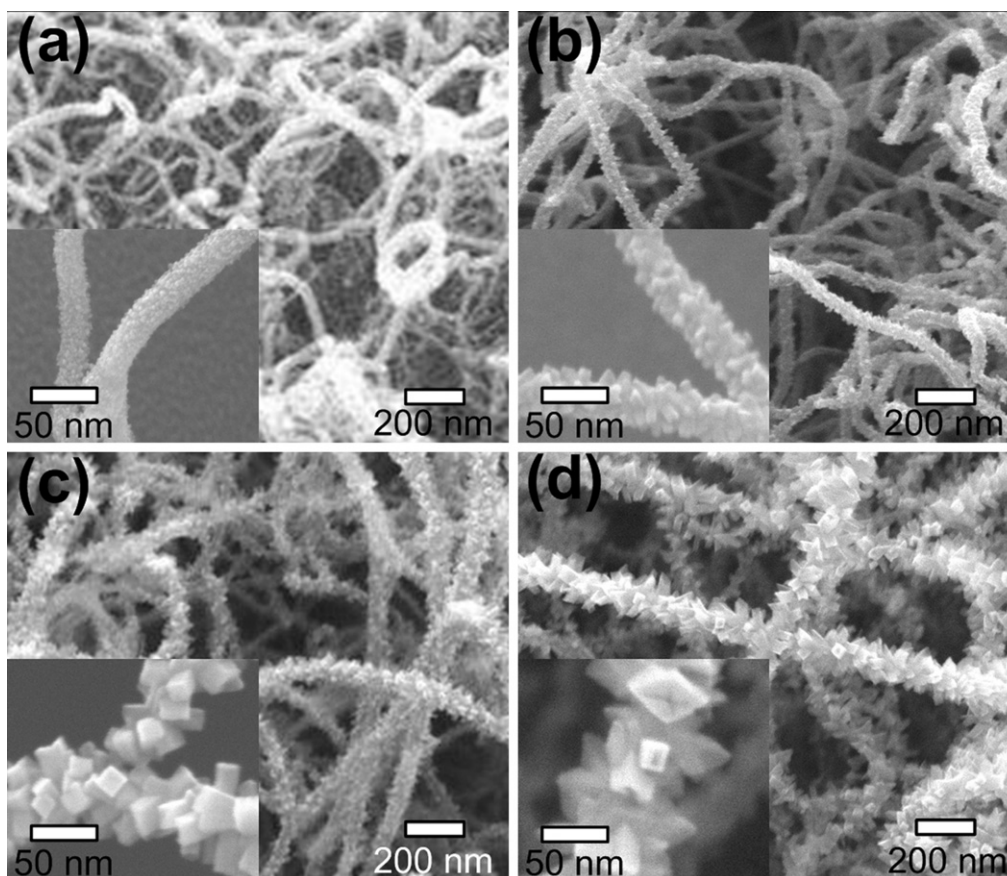


Fig. 2. The tilt-view SEM images of RuO_2/CNT nanocomposites with the oxygen fluxes of (a) 2, (b) 3, (c) 5, and (d) 10 sccm, respectively. The inserts are the enlarged images of the samples.

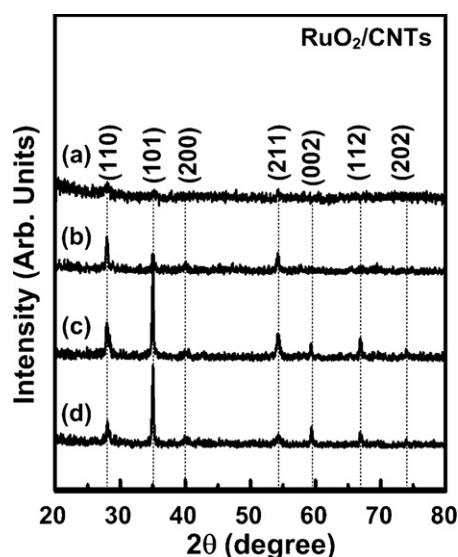


Fig. 3. The XRD pattern of RuO₂/CNT nanocomposites deposited under the oxygen fluxes of (a) 2, (b) 3, (c) 5, and (d) 10 sccm for 120 min.

clear graphite layers with defects parallel to the tube axis. The inter-layer spacing is about 0.34 nm. The inset of Fig. 1(b) shows the fast fourier transform (FFT) analysis of the HRTEM image of the CNT. The FFT pattern exhibits a pair of small but strong arcs for (002) which indicates dominant (002) plane orientation of the CNTs [10]. Fig. 2(a)–(d) show the tilt-view SEM images of RuO₂/CNT with the oxygen fluxes of 2, 3, 5, and 10 sccm, respectively. The insets of Fig. 2(a)–(d) are the enlarged images of the corresponding samples. The FESEM images of the RuO₂/CNT nanocomposites in Fig. 2 clearly show CNTs with a larger tubular diameter near the tips due to the presence of the coating of RuO₂. During overhead sputtering deposition, the RuO₂ was directly coated on top of the CNT template; the coated tips shielded the lower parts of the tubes from being coated by the oxide. The enlarged images shown in Fig. 2 (see insets) indicate that the surface morphologies of the as-deposited RuO₂ NCs vary from nanoparticle-like to rod-like and tube-like NCs with increasing NC sizes as the oxygen flux increases from 2 to 10 sccm. The nanoparticle-like RuO₂ NCs can be used as a protective layer on CNTs, providing stable and uniform field emission [11]. While the nanotube-like structure can increase the surface-to-volume ratio which makes the RuO₂/CNT nanocomposites as attractive candidate for the supercapacitor applications. A preliminary study has been carried out to investigate the potential application of

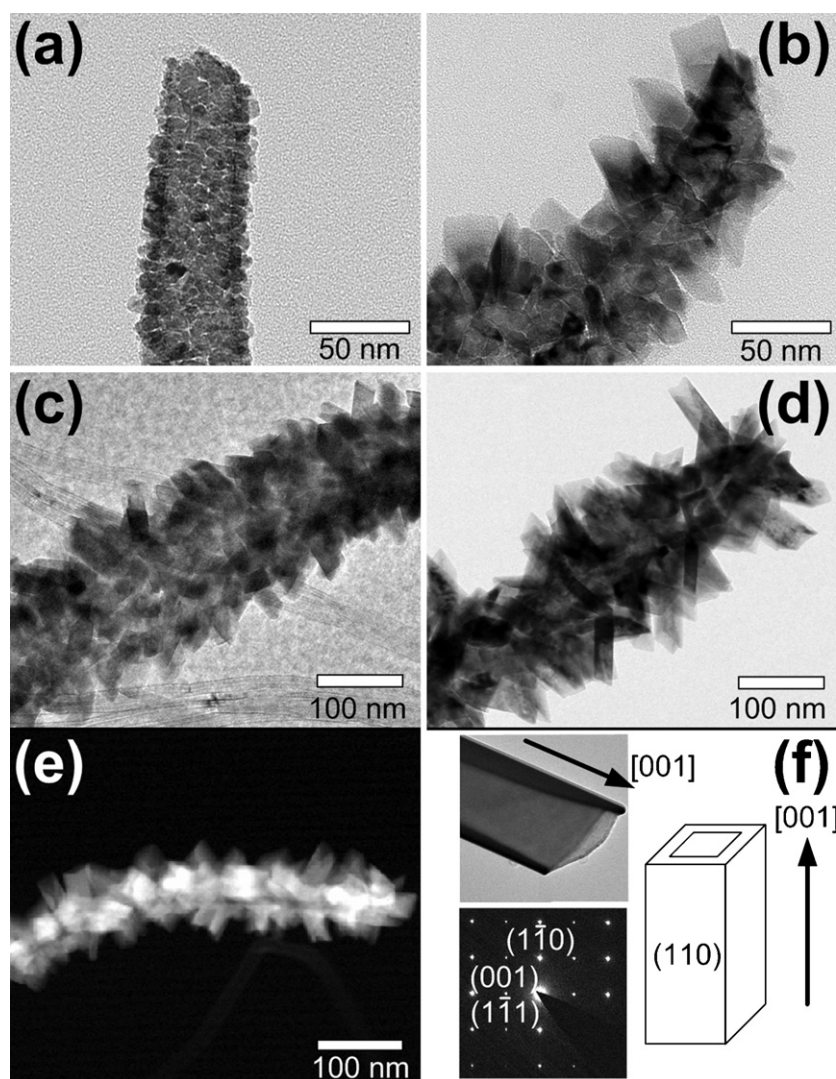


Fig. 4. The TEM images of RuO₂/CNT nanocomposites deposited under oxygen fluxes of (a) 2, (b) 3, (c) 5, and (d) 10 sccm, respectively. (e) The HAADF image of RuO₂ nanotubes on CNT. (f) Upper part of left-hand side: TEM image focused on a RuO₂ nanotube; lower part of left-hand side: the SAED pattern taken from the tube side wall; right-hand side: a schematic of the tubular crystal of RuO₂.

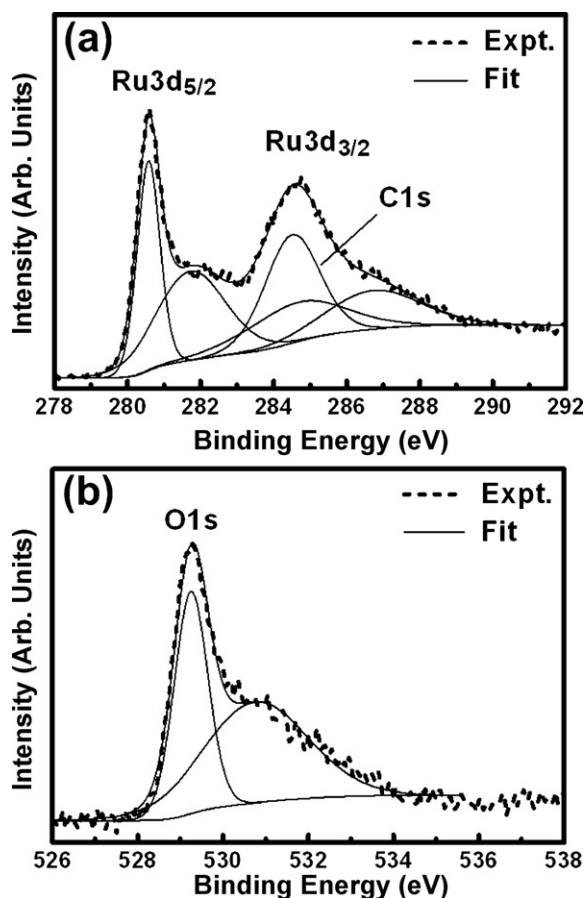


Fig. 5. Experimental and fitted XPS spectra in the vicinity of (a) Ru 3d and (b) O 1s core-electron lines obtained from the RuO₂/CNT nanocomposites.

nanotube-like RuO₂/CNT nanocomposites as electrode materials in electrochemical capacitors [12]. The average specific capacitance obtained for the nanotube-like RuO₂/CNT nanocomposites is about 140 F/g, which is much larger than that of the pure CNTs (30 F/g). The enhancement of the specific capacitance can be attributed to the presence of RuO₂ on the surface of CNTs, which modifies the structure and morphology of CNTs, allowing the RuO₂ to be available for the electrochemical reactions and improves the efficiency of the nanocomposites. The progressive redox reactions occurring at the surface and bulk of RuO₂ through faradiac charge transfer between electrolyte and electrode results in the enhancement of the specific capacitance of RuO₂/CNT nanocomposites from pure CNTs.

Fig. 3 shows the XRD pattern of RuO₂/CNT nanocomposites deposited under the oxygen fluxes of 2, 3, 5, and 10 sccm for 120 min. The presence of rutile structure of RuO₂ in the nanocomposites is confirmed by the main characteristic diffraction peaks of the RuO₂ (110), (101), (211) and (002) planes at 2θ values of around 28°, 35°, 54°, and 59°, respectively. The intensities and linewidths of XRD features for the nanocomposites deposited under the oxygen flux of 2 sccm are weaker and broader as compared with that deposited under 10 sccm. The weaker intensity and broadening of linewidth can be attributed to the smaller sizes of the as-deposited nanoparticles under the oxygen flux of 2 sccm. As shown in Fig. 3, the relative intensities of the main features vary with oxygen flux. For example, the largest intensity of the XRD spectra changes from (110) to (101) plane when the oxygen flux increases from 3 to 5 sccm. The XRD spectrum for the sample deposited under the oxygen flux of 10 sccm indicates that the most preferred orientations are (110), (101) and (002) planes with the

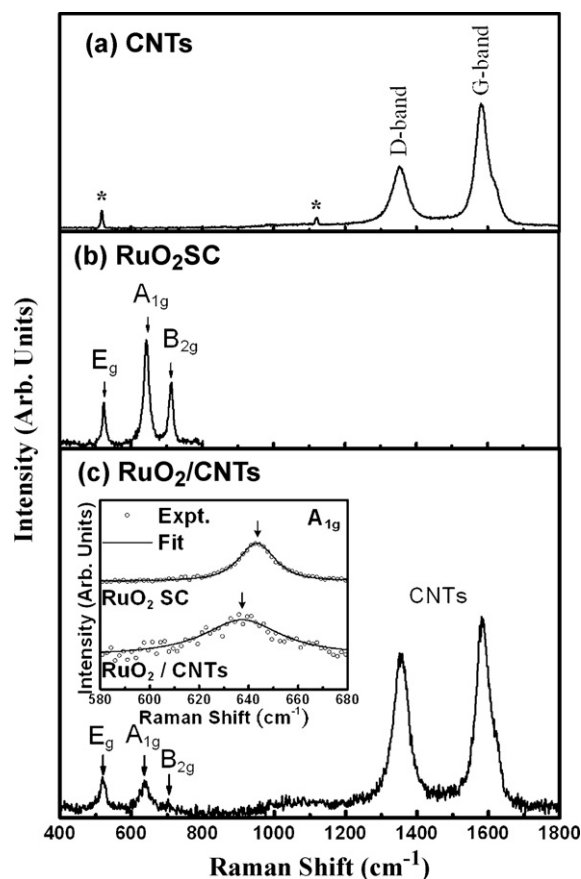


Fig. 6. Raman spectra of (a) CNTs, (b) RuO₂ SC, and (c) RuO₂/CNT nanocomposites.

intensity of (101) plane I_{101} to be the largest ($I_{101} > I_{110} \approx I_{002}$). The results are different from that of the RuO₂ standard listed in JCPDS 88-0322 where the three most preferred orientations are (110), (101) and (211) planes with $I_{110} > I_{101} > I_{211}$.

TEM investigations were carried out for a more detailed structural characterization. Fig. 4(a)–(d) are the TEM images of RuO₂/CNT nanocomposites deposited under oxygen fluxes of 2, 3, 5 and 10 sccm, respectively. As shown in Fig. 4(a)–(c), the TEM images of RuO₂/CNT nanocomposites reveal that uniform size distribution and random directions of RuO₂ NCs were deposited onto the CNT. The sizes of RuO₂ are about 5–20 nm and increased with increasing oxygen flux. When the oxygen flux is increased to 10 sccm, as can be seen in Fig. 4(d), the distinct nanotube-like of the RuO₂ NCs were deposited onto the surface of CNT. Fig. 4(e) is the high angle annular dark-field (HAADF) image of RuO₂ nanotubes on a CNT. The HAADF image indicates that the center portion still retains a tubular structure after depositing RuO₂ NCs. Energy-dispersive X-ray spectroscopy measurements reveal that the NCs have an average atomic ratio of Ru to O of 1:2. The upper left hand part of Fig. 4(f) shows the TEM image focused on a RuO₂ nanotube deposited on CNTs. The lower left hand part of Fig. 4(f) is the selected-area electron diffraction (SAED) pattern taken from the tube side wall. The SAED pattern has been identified to be the [110] zone pattern, indicating that the tube walls belong to the {110} facets and the preferential growth direction of the RuO₂ nanotube is along the [001] direction. A schematic of tubular RuO₂ NCs is illustrated on the right hand side of Fig. 4(f).

XPS is frequently used as a complementary technique for assigning oxidation states and the stoichiometry of the oxides. A slow scan XPS was performed on Ru 3d doublet (5/2 and 3/2) and oxygen O 1s peaks in the binding energy ranges of 278–292 eV and 526–536 eV,

respectively. Fig. 5 shows the peak fitted slow scan XPS spectra of (a) Ru 3d and (b) O 1s core-electron peaks obtained from the RuO₂/CNT nanocomposites deposited under oxygen flux of 10 sccm. C 1s peak which appears at ~284 eV can overlap with Ru⁴⁺ 3d_{3/2} or its satellite peak. Besides the C 1s feature located at ~284 eV, the Ru 3d signal of NCs shows two different binding states of ruthenium atoms and exhibit asymmetric line shapes. These two peaks are identified to be the 4+ oxidation states of Ru 3d_{5/2} and 3d_{3/2} at ~280.6 eV and ~284.7 eV, respectively. The location of the peaks of 4+ oxidation states of Ru are close to those of the single crystal at 281.1 eV and 285.1 eV, respectively [13]. Quantitative deconvolution of the XPS spectra revealed two additional features with broader character at ~281.7 eV and ~286.7 eV, respectively, for the Ru 3d_{5/2} and 3d_{3/2} regions and are higher than the major peaks by ~1.1 and ~2.0 eV, respectively. The XPS results of O 1s peak show doublet signals with broader satellite at higher binding energy situated at ~530.8 eV. The major peak position at ~529.3 eV is similar to that of O 1s of the RuO₂ single crystal and corresponding to oxygen in the metal–O–metal bond [13]. We have tentatively assigned these broader extra features located at higher binding energy sites of Ru 3d and O 1s to the existence of an impurity of higher oxidation states in the RuO₂ NCs.

Fig. 6(a)–(c) shows the Raman spectra of the CNTs, RuO₂ single crystal (SC), and RuO₂/CNT nanocomposites, respectively. Raman signals from the Si substrate are marked by an asterisk. The spectrum of the CNTs (Fig. 6(a)) shows a D-band at ~1355 cm⁻¹ originating from the disordered carbon and a G-band at ~1586 cm⁻¹ corresponding to sp²-hybridized carbon [14]. The Raman spectrum of RuO₂ SC (see Fig. 6(b)), shows three Raman modes: *E_g* at 528 cm⁻¹, *A_{1g}* at 646 cm⁻¹ and *B_{2g}* at 716 cm⁻¹. Fig. 6(c) is the Raman spectrum of the RuO₂/CNT nanocomposites with oxygen flux of 2 sccm, which reveals three RuO₂ features (*E_g* at 518 cm⁻¹, *A_{1g}* at 634 cm⁻¹ and *B_{2g}* at 693 cm⁻¹) and two CNTs signatures (D-band at ~1349 cm⁻¹, and G-band at ~1579 cm⁻¹). The red-shifts in the peak positions and linewidth broadening for the RuO₂ features (see inset) can be attributed to both the size and residual stress effects [15].

4. Summary

RuO₂ NCs were deposited on CNT templates by reactive RFMS using a Ru target under different mixture of argon and oxygen fluxes. FESEM micrographs showed that the surface morphology of the as-deposited RuO₂ varied from nanoparticle-like to tube-

like NCs as the oxygen fluxes increased from 2 to 10 sccm. The nanoparticles-like RuO₂ NCs can be used as a protective layer on CNTs, which have applications in providing stable and uniform field emission. The nanotube-like structure can increase the surface-to-volume ratio which makes the RuO₂/CNT nanocomposites as attractive candidate for the supercapacitor applications. XRD pattern confirmed the formation of pure rutile RuO₂ NCs on CNTs. The TEM image of RuO₂-coated CNT revealed that RuO₂ NCs had been deposited on the surface of the CNT with uniform size distribution and random directions. XPS spectra showed the coexistence of higher oxidation states of ruthenium in the as-deposited RuO₂ NCs. The red-shifts of the peak positions and broadening of linewidths of the RuO₂ Raman features were attributed to both the size and residual stress effects.

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